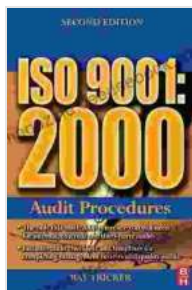# ISO 9001:2024 Audit Procedures: A Guide to the New Standard

ISO 9001 is the international standard for quality management systems (QMS). It provides a framework for organizations of all sizes to improve their quality and efficiency. The latest version of the standard, ISO 9001:2024, was released in September 2023 and includes several significant changes from the previous version.

ISO 9001:2024 Audit Procedures by Ray Tricker

★★★★☆ 4.5 out of 5

Language	: English
File size	: 4508 KB
Text-to-Speech	: Enabled
Screen Reader	: Supported
Enhanced typesetting	: Enabled
Word Wise	: Enabled
Print length	: 306 pages

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One of the most important changes in ISO 9001:2024 is the emphasis on risk-based thinking. This means that organizations need to identify and manage the risks that could affect their ability to meet their customers' requirements. The standard also places a greater emphasis on the process approach, which requires organizations to focus on the interactions between different processes within their QMS.

These changes have implications for the way that ISO 9001 audits are conducted. Auditors will need to be aware of the new requirements and

how they can be applied to their audits. This article provides a comprehensive overview of the ISO 9001:2024 audit procedures, including the key changes from the previous version and the steps involved in conducting an effective audit.

Key Changes in ISO 9001:2024

The following are some of the key changes in ISO 9001:2024 that will affect the way that audits are conducted:

- **Emphasis on risk-based thinking:** Organizations need to identify and manage the risks that could affect their ability to meet their customers' requirements.

- **Greater emphasis on the process approach:** Organizations need to focus on the interactions between different processes within their QMS.

- **New requirements for leadership and commitment:** Top management must be more involved in the QMS and demonstrate their commitment to quality.

- **New requirements for the control of external providers:** Organizations need to have greater control over the quality of products and services provided by external suppliers.

- **New requirements for the management of knowledge:** Organizations need to identify, acquire, and share knowledge that is critical to the QMS.

Steps in Conducting an ISO 9001:2024 Audit

The following are the steps involved in conducting an ISO 9001:2024 audit:

1. **Planning:** The auditor should develop an audit plan that includes the scope, objectives, and criteria of the audit. The auditor should also identify the resources that will be needed to conduct the audit.

2. **Execution:** The auditor should conduct the audit according to the plan. The auditor should collect evidence to support their findings and s.

3. **Reporting:** The auditor should prepare an audit report that summarizes the findings and s of the audit. The report should also include recommendations for corrective action.

4. **Follow-up:** The auditor should follow up on the corrective actions that were recommended in the audit report. The auditor should verify that the corrective actions have been implemented and are effective.
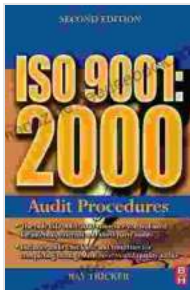
Tips for Conducting an Effective ISO 9001:2024 Audit

The following are some tips for conducting an effective ISO 9001:2024 audit:

- **Be prepared:** The auditor should be familiar with the ISO 9001:2024 standard and the organization's QMS.

- **Be objective:** The auditor should be impartial and objective in their assessment of the organization's QMS.

- **Be thorough:** The auditor should conduct a thorough examination of the organization's QMS, including all relevant processes, documents, and records.

- **Be professional:** The auditor should be respectful and professional in their interactions with the organization's staff.

- **Be clear and concise:** The auditor should be clear and concise in their reporting of the audit findings and s.

ISO 9001:2024 is a significant revision of the ISO 9001 standard. The changes that have been made to the standard have implications for the way that ISO 9001 audits are conducted. Auditors will need to be aware of the new requirements and how they can be applied to their audits. By following the steps outlined in this article, auditors can conduct effective ISO 9001:2024 audits that help organizations to improve their quality and efficiency.

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